

Transfer Unit



SUN
AUTOMATION GROUP



The **Spectrum Dwell Unit** fits between the last Print Unit and the Die Cut Unit. It ensures that the printing is completed before the die cutting operation begins. It also provides additional dry time and space for drying units.

Improve Print Quality

Eliminates print smearing that occurs in the Die Cutter by increasing the drying time and ensuring that the sheet is free from the last print plate nip.

Improve Drying

The additional space provides more drying time and also creates an area for dryers if needed.

ROI Considerations

FACTOR	QUANTIFIABLE BENEFIT
Improved Printing	Eliminate rejects due to distorted printing because the die cutting operation disturbed the sheet while it was still being printed.
Improved Drying	Avoid smearing the printing in the die cut operation with additional drying time. For particularly difficult cases, or coatings, mount dryers in the dwell unit.



SUN
AUTOMATION GROUP

410-472-2900

66 Loveton Circle • Sparks, MD

sales@sunautomation.com • www.sunautomation.com